

Date: 6/23/2006 7:31AM
User: Kim Johnston

PROCESS SHEET

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 206 A/B HIGH GEAR SKIDTUBE
Job No.	: 27664	Part No.	: D206642212
Estimate No.	: 10170	Drawing No.	: N/A
P.O. No.	: N/A	Drawing Rev.	: N/A
First Issue	: N/A	Project No.	: N/A
Prsht Rev.	: NC	Material	: N/A
This Issue	: 6/23/2006	Due Date	: 7/20/2006
Prev. Run	: 27663	QTY:	: 1
	Type : LANDING GEAR		

Written by:

Checked & Approved by:

Comment :

Est Rev:K 05.07.14ECN 847 & 901; Add Tow Ring and GHW KitKJ/CP/JLM

Job Number:



Seq. No.	Machine or Operation	Description
1.0	27664A	HIGH GEAR SKIDTUBE ASSEMBLY 206 A/B
		27664A
	Comment:	Sub-Component HIGH GEAR SKIDTUBE ASSEMBLY 206 A/B
2.0	DC	DOCUMENT CONTROL
	Comment:	DOCUMENT CONTROL Photocopy bluefile & type labels per PPP206-642-212 CHG004
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment:	PACKAGING RESOURCE #1 Pick Packing Kit
4.0	D206651041	206 A/B GHW Kit
	Comment:	Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D206-651-041 GHW Kit B11157 1 D206-642-241(REF) B27664A
5.0	D2652	Bushing
	Comment:	Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 16 D2652 Bushing B27108
6.0	D2655	Ring

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

















Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Number:



Seq. No.	Machine or Operation	Description
	Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D2655 Tow Ring <u>B2710</u> ✓	
7.0	D26652	Saddle, RH, Fwd,Aft, Out
		
	Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 2 D2665-2 Saddle <u>B2392</u> ✓	
8.0	D26662	Saddle, RH, Fwd,Aft, In
		
	Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 2 D2666-2 Saddle <u>B27582</u> ✓ <u>B24800</u> 1X	
9.0	D2712	Set Screw
		
	Comment: Qty.: 10.0000 Each(s)/Unit Total: 10.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 10 D2712 Set Screw <u>B26481</u> ✓	
10.0	D2884	Saddle Spacer
		
	Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 2 D2884 SADDLE SPACER <u>B16378</u> 1X <u>B25982</u> 1X	
11.0	D2885	Saddle Spacer
		
	Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Saddle Spacer <u>B23926</u> ✓	
12.0	AN341A	Bolt
		
	Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 8 AN3-41A Bolt <u>M100154</u> ✓	
13.0	AN45A	Bolt
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 AN4-5A Bolt <u>M100857</u> ✓	
14.0	AN46A	Bolt
		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Number:



Seq. No.	Machine or Operation	Description
	Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 12 AN4-6A Bolt M100 478 ✓	
15.0	AN57A	Bolt
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 4 AN5-7A Bolt M101280 ✓	
16.0	AN511A	Bolt
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 4 AN5-11A Bolt M101884 ✓	
17.0	AN644A	Bolt
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 2 AN6-44A Bolt M100447 ✓	
18.0	AN960JD10	Washer
	Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 8 AN960JD10 Washer M100743 ✓	
19.0	AN960JD416	Washer
	Comment: Qty.: 25.0000 Each(s)/Unit Total : 25.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 25 AN960JD416 Washer M19185 ✓	
20.0	AN960JD516	Washer
	Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 8 AN960JD516 Washer M101369 ✓	
21.0	AN960JD616	Washer
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 4 AN960JD616 Washer M100697 ✓	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: LD Date: 06/09/12

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Number:



Seq. No.	Machine or Operation	Description
22.0	MS21042L3	Nut
Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 8 MS21042L3 Nut (or -3) M101390 ✓		
23.0	MS21042L4	Nut
Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 12 MS21042L4 Nut (or -4) M19085 ✓		
24.0	MS21042L6	Nut
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 2 MS21042L6 Nut (or -6) M100151 ✓ 06/09/11 (1)		
25.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
Comment: INSPECT 100% KITS FOR COMPLETENESS C206109/11 (1)		
26.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D206-642-212 Location: _____ PPP Rev: D 06/09/11 (1)		
27.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Inspection Level 21 06/09/12 (1) U 06-09-12		

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____